# WAGES COUNCILS

## Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Consolidation) Order (Northern Ireland) 1981

Made	•	•	•	•	•	•	8th July 1981
Coming	e inte	o oper	ation				4th August 1981

The Department of Manpower Services, in exercise of the powers conferred by section 10 of the Wages Councils Act (Northern Ireland) 1945(a), and now vested in it(**b**), and of every other power enabling it in that behalf, hereby makes the following Order to give effect to wages regulation proposals received from the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland).

## Citation

1. This Order may be cited as the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Consolidation) Order (Northern Ireland) 1981.

### Commencement

2. The wages regulation proposals set out in the Schedule shall come into operation on the specified date, and on the day immediately preceding that date the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Consolidation) Order (Northern Ireland) 1973(c), the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) Order (Northern Ireland) 1976(d), the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Holidays) (Amendment) Order (Northern Ireland) 1979(e) and the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) (No. 2) Order (Northern Ireland) 1980(f) shall cease to have effect.

#### Interpretation

3. In this Order the expression "the specified date" means 4th August 1981. provided that where, as respects any worker who is paid wages at intervals not exceeding seven days, that date does not correspond with the beginning of the period for which the wages are paid, the expression "the specified date" means as respects that worker, the beginning of the next such period following that date.

(a) 1945 c. 21 (N.I.)

(c) S.R. & O. (N.I.) 1973 No. 287
(d) S.R. 1976 No. 117

(e) S.R. 1979 No. 413

(f) S.R. 1980 No. 411

[N.I.H.H.G. (224)]

<sup>(</sup>b) 1946 c. 11 (N.I.); S.R. & O. (N.I.) 1964 No. 205 and S.R. & O. (N.I.) 1973 No. 504 Art. 6(1) and Sch. 3

Sealed with the Official Seal of the Department of Manpower Services for Northern Ireland on 8th July 1981.

(L.S.)

Trevor Pearson

Assistant Secretary

# SCHEDULE

## STATUTORY MINIMUM REMUNERATION

This Schedule consolidates the statutory minimum remuneration fixed by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Consolidation) Order (Northern Ireland) 1973 (Order N.I.H.H.G. (200)) as amended by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) Order (Northern Ireland) 1976 (Order N.I.H.H.G. (208)) and the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) (No. 2) Order (Northern Ireland) 1980 (Order N.I.H.H.G.(222)).

## GENERAL MINIMUM TIME RATES

	Per hour p
Paragraph 1 Measurers and samplemakers who have served an apprenticeship of five years.	143•4
Paragraph 2 Lappers who have served an apprenticeship of five years.	142.5
Paragraph 3 Apprentices to lapping, measuring and sample-making — During 1st year of apprenticeship , 2nd , , , , , , , 3rd , , , , , , , 4th , , , , , , , 5th , , , , , ,	62·7 72·0 86·0 98·9 109·9
Paragraph 4 Workers Operating Swiss embroidery machines — During 1st 6 months of such employment ,, 2nd ,, ,, ,, ,, Thereafter	98·2 133·3
<ul> <li>Paragraph 5</li> <li>(a) Adult warehouse assistants or warehouse clerks, who have served an apprenticeship of five years and who are wholly or mainly employed on warehousing operations, including clerical work incidental to or appertaining to such operations when performed by the same person.</li> </ul>	134.7
(b) Adult packers.	133-3
Paragraph 6 Workers (including clippers and menders) assisting at Swiss embroidery machines	127.•2
<ul> <li>Paragraph 7</li> <li>Workers engaged in stitching machines (other than Swiss embroidery machines), vice-folding, or hand smoothing — <ul> <li>(a) Workers commencing employment in the trade at or over 18 years</li> </ul> </li> </ul>	
of age:— (i) During the first six months of employment (ii) Thereafter	116·5 127·2

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	(b) Workers under 18 years of age:—	
	(i) During the first six months of employment if commencing at-	
	under 17 years of age	89.4
	17 and under 18 years of age	96.4
	(ii) Thereafter	127.2

#### PROVIDED THAT-

(1) A worker who is transferred from one of such operations to another during the second six months of employment must be paid during such second six months a general minimum time rate of 116.5p per hour and thereafter, at the general minimum time rate of 127.2p per hour.

(2) A worker of the classes specified in paragraph 8 who is subsequently employed on stitching machines (other than Swiss embroidery machines) vice-folding, or hand smoothing, must not, during the first six months on those operations, be paid at a lower general minimum time rate than that worker would have been entitled to receive, if that worker has continued to be employed on the operations to which the general minimum time rates set out in paragraph 8 are applicable.

Certificates of Learnership are not applicable to workers employed on the operations specified in this paragraph.

#### Paragraph 8

Learners (as defined in paragraph 24) and juvenile workers (other than workers of the classes specified in paragraphs 3, 4 and 7)—

51	commencing at		
Period of employment	under 18 years of age	18 years of age and over	
	Per hour p	Per hour p	
During 1st six months of employment During 2nd six months of employment During 3rd six months of employment During 4th six months of employment	82-9 90-6 97-1 106-5	107·5 112·9 116·5 120·1	

#### Paragraph 9

Workers other than workers of the classes specified elsewhere - 127.2p per hour.

#### Advances to Learners

## Paragraph 10

The advances to be given to learners commencing at under 18 years of age take effect in respect of the first full pay period in January and July of each year, the learner being entitled to his first advance on the first day of the first full pay period in January or July, as the case may be, provided that he has been in the trade at least three months.

## COMPLETION OF LEARNERSHIP

### Paragraph 11

Under 18 years

18 years and over

A learner ceases to be a learner and becomes entitled to the full general minimum time rate applicable to a worker of his class upon the fulfilment of the appropriate conditions set out below:—

#### Age on entering employment

#### Conditions

The completion of two years' employment The completion of one year's employment.

Provided that no learner who has left the trade during the period of learnership and subsequently re-enters the trade will, after re-entry, be required to serve a longer period as a learner than would be permissible in the case of a learner of the same age entering the trade for the first time.

#### CERTIFICATES OF LEARNERSHIP

#### Paragraph 12

Application must be made to the Wages Council for a Certificate of Learnership in respect of every worker whom it is desired to employ at the special lower rate for learners set out in paragraph 8 (which should be quoted in making application). Unless such Certificate has been obtained, or application made therefor, and the other conditions relating to learnership laid down by the Wages Council are complied with, the minimum rate payable in each case is the appropriate rate applicable to a worker other than a learner.

# PIECE WORK BASIS TIME RATES

Paragraph 13	Per hour p
Adult workers operating Swiss embroidery machines — (a) Workers employed on single machines having two or three tiers	134.5
<ul><li>(b) Workers employed on single machines having four tiers or on any coupled machines</li></ul>	135-9
Paragraph 14 Adult workers other than outworkers and those specified in paragraph 16	127-2
Paragraph 15 Outworkers	127-2

## APPLICABILITY OF PIECE WORK BASIS TIME RATES

#### Paragraph 16

In the case of workers employed on piece work, each piece rate paid must be such as will yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the appropriate piece work basis time rate. In determining whether any piece rate satisfies this condition, regard will be had only to the earnings of ordinary workers, i.e., workers of ordinary skill and experience in the class of work in question and not to the earnings of workers of less than ordinary skill and experience, e.g., juvenile and infirm workers.

Provided that in determining any piece rate to be paid to outworkers, the rate payable will be at least the same amount of money as the appropriate piece rate applicable to that class of work in the factory from which the goods are given out.

EMPLOYMENT OF JUVENILE WORKERS ON PIECE WORK

#### Paragraph 17

An employer will, in any case where a learner or other juvenile worker is employed on piece work during the first six months of his employment in the trade, be deemed to pay remuneration at less than the statutory minimum remuneration unless he shows that such worker has received, in respect of his employment on piece work in each week during that period, at least the same amount of money as such worker would have been entitled to receive if employed on time work.

An employer will, in any case where any such worker is so employed at any time subsequent to the first six months of his employment in the trade, be deemed to pay remuneration at less than the statutory minimum remuneration unless he shows that such worker has, in respect of his employment on piece work, been paid at piece rates each of which would yield, in the circumstances of the case, to an ordinary worker (not being a juvenile worker) at least the same amount of money as the appropriate piece work basis time rate.

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## GENERAL MINIMUM PIECE RATES

Paragraph 18 Handkerchiefs A. — Stitching (and prepara (1) Vice-Folding	tory operations)	
6" up to and include 9" 12" 15" 19" 22½" 25" and over 1/16" hems up to 16' over 16"	11½" 14½" 18½" 22" 24½"	p 140.7 per 10 dozen 164.4 ,, ,, 189.3 ,, ,, 214.2 ,, ,, 239.1 ,, ,, 264.0 ,, ,, 288.9 38.9 per 10 dozen extra 316.3 per 10 dozen 398.5 per 10 dozen.

(2) Punch Hemstitching on Singer Machines 118W4 of White Or Dyed Cotton Handkerchiefs

		Nu	mber of stitches per in	nch
Finishe	ed Size	12	. 14	16
		Per	· 10 dozen Handkerch	iefs
	but not			
	over	р.	р	· p
10"	101/2"	179.0	200-8	227.0
	11"	188-1	208.0	235.4
	111/2"	193.7	214.8	242.9
	12"	199.6	223.5	250.6
	121/2"	207.0	234-4	259.0
	13″	217.6	241.6	269.9
	131/2"	223.5	247.2	276.8
	14"	232.0	255-9	287.7
14"	141⁄2″	240.0	265.0	291.1
	15	246.3	273.4	299.8
	15½"	252.5	280.2	310.4
151/2"	16"	265.0	292.4	326.9
16″	16½″	273.4	304.2	335.6
161⁄2″	17″	275.9	312.6	343.7
17″	171/2"	285-5	318.5	356.5
171⁄2″	18"	292.4	326.0	366-1
18″	181⁄2"	299.8	330.3	375.8
181⁄2″	19″	304.2	341.2	380-5
. 19″	19½″	312.6	351.8	390.1
	20″	318.5	359.3	395.7
	201⁄2″	326.0	370.8	406.6
201⁄2″	21″	332.2	379.5	416-3
21"	211/2"	338.7	385-4	427.2
211/2"	22"	345.6	390.1	431.8
	221⁄2″	351.8	398.5	439.9
	23″	359-3	403.2	448.3
23″	23½″	366-1	409.4	453-0

For finished sizes in <sup>3</sup>/<sub>8</sub>" or wider hems

## Extras:----

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

		Per 10 dozen Handkerchiefs
(i)	Printed Cotton Handkerchiefs, White and Coloured Corded	р
•	Handkerchiefs, White or Dyed Mercerised and Mull	
	Handkerchiefs	12.5
(ii)	All other Mercurised Cotton and Mull Handkerchiefs	
	1/4" and 3/16" hems	12.5
(iv)		22.7
$(\mathbf{v})$	1/16" hems, 4 entries into machine	33.0
( )	·····	

"Mull" is a cloth made with yarns finer than 80/80.

(3) PUNCH HEMSTITCHING ON SINGER MACHINES 118W4 OF WHITE OR DYED LINEN HANDKERCHIEFS

	Nu	mber of stitches per i	nch
Finished Size	. 12	14	16
	Per	10 dozen Handkerch	iefs
but not			
Over over	p 190·2	213·9	р
10" 10½"			238.8
101/2" 11"	199-6	220.1	247.2
11" 11½"	202.4	227.0	253.1
111/2" 12"	209.2	235.4	262.5
12" 12½"	217.6	246.3	272.4
121/2" 13"	229-2	253.1	284.3
13" 13½"	235.4	259.0	292.4
131/2" 14"	246.3	269.9	302.0
14" 14½"	252.5	279.3	304-2
141/2" 15"	259.0	288.9	315-1
15" 15½"	268.4	296.4	326.9
151/2" 16"	276.8	307.0	345.6
16" 16½"	287.7	321.3	355-6
16½″ 17″	291.1	327.8	361.8
17" 17½"	302.0	333-8	.374.5
17½" 18"	307.0	343.7	385.4
18" 18½"	315.1	348.4	395.7
181/2" 19"	320.1	357.7	401.0
19" 19½"	329.7	370.8	410.4
191/2" 20"	333.8	380.5	417-2
20" 201/2"	344.0	390.1	427.2
201/2" 21"	349.6	398.5	439.0
2072 $21''21'' 21\frac{1}{2}''$	357.7	404.4	450-8
$21^{1}$ $21^{1/2}$	365-2	410.0	455.5
22" 22½"	372.4	419.7	464.5
221/2" 23"	379.8	424.7	469.8
22 <sup>72</sup> 23 <sup>1</sup> / <sub>2</sub> "	385.4	432.8	478.2

For finished sizes in 3%" or wider hems

# EXTRAS:----

Punch Hemstitchers as above are entitled to the following rates in addition to the rates set out in the above table when stitching:—

		Per 10 dozen Handkerchiefs
(i)	1/4" and 3/16" hems	р 12·5
(ii)	1/8" hems	22-7
(iii)	1/16" hems, 4 entries into machine	33.0

(4) PUNCH HEMSTITCHING ON SINGER 71W3 AND 118W4 MACHINES OF HANDKERCHIEFS ON TWO SIDES ONLY

The general minimum piece rates payable for Punch Hemstitching on Singer 71W3 and 118W4 Machines of handkerchiefs on two sides only (the remaining sides having already been sewn on automatic machines) are 50 per cent of the appropriate general minimum piece rates for the punch hemstitching of handkerchiefs on four sides and IN ADDITION 12.5p per 10 dozen handkerchiefs.

## (5) PUNCH HEMSTITCHING 1/16" HEMS

			Number of stitches pe	r inch
Cloth Size		14	15	16
		Per 10 dozen Handkerchiefs		
9" 10" 11" 12" 13" 14" 15" 16" 17"	and under 10" 11" 12" 13" 14" 15" 16" 17" 18"	p 302.0 329.7 350.9 378.0 391.4 419.7 432.8 453.0 480.7	p 323·5 350·9 378·0 391·4 419·7 452·7 467·3 494·4 507·8	p 329.4 365.2 391.4 419.7 452.7 480.7 494.4 522.1 549.5
-18″ 19″	19″ 20″	494·4 522·1	535·2 564·2	576·6 591·2

## Any cloth, by the process of five entries into the machine

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LINEN AND COTTON HANDKERCHIEFS. ALL CLASSES

 $1/16^{\prime\prime}$  hems, handker chiefs hemmed on four sides. Cloth to be cut, torn and prepared for worker.

		Numbe	r of stitches p	ber inch	
Cloth Size	Up to and including 12	14	16	18	20 and upwards
		Per 10	dozen Handk	erchiefs	
Up to and including 11" Over 11" not over 13" 13", 15" 15", 17" 17", 19" 19", 21" 21", 23" 25", 27"	p 109-3 115-2 125-5 142-0 159-1 175-6 192-7 207-0 222-9	p 120-8 127-7 139-2 156-9 175-6 193-7 212-6 232-0 249-4	p 133·3 139·8 154·4 175·6 195·5 217·6 237·6 257·5 277·7	p 146·3 153·8 170·6 192·7 216·4 238·5 260·6 282·7 304·8	p 164-7 173-1 189-3 213-6 237-6 263-9 290-2 315-7 340-3

# (7) OVERLOCKING

		Seellaned Edge		
Rough Cloth Size	18/22	Stitches 23/27	28/32	Scalloped Edge
		S		
Up to 14" Over 14" not over 17½"	p 107-4 134-5	р 115•5 159•1	р 134-5 185-8	p 159-1 Nickelling by
Over 17 <sup>1</sup> / <sub>2</sub> " not over 21"	159-1	187-1	213-6	Machine 17·4

# (8) PUNCH SPOKE STITCHING ON OTHER THAN SINGER HIGH SPEED MACHINE No. 119W2

		Stitches				
Finished Size	12	14	16			
	Per 10 Dozen Handkerchiefs					
not	-					
Over over	р	. р	р			
7″ 8″	262-2	278.0	306.7			
8″ 9″	279.9	296.4	325.7			
9″ 10″	295.5	319.8	350.0			
10″ 11″	302.6	335.0	364.0			
11″ 12″	326.9	364.0	401.9			
12" 13"	352.4	401.9	460.5			
13" 14"	378.6	432-1	487.6			
14" 15"	410.0	.460.5	515.9			
15" 16"	439.6	487.6	553.9			
16" 17"	467.0	515-9	584.4			
17" 18"	499-1	553.9	612.7			
18" 19"	505-3	559.5	641.4			

## Spoked hems, 3%" or wider

In addition to the rates set out in above table, the following rates are payable:—1/16'' hems—

- (a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler" — 33.9p per 10 dozen.
- (b) where hems are previously prepared either by vice-folding or plain hemming machine— 62.6p per 10 dozen.

	Per 10 dozen Handkerchiefs p
⅓″ hems—	
if sewn through an automatic folder	22.7
<sup>1</sup> /4" or 3/16" hems—	
if sewn through an automatic folder	12.5
Mercerised cotton or mull handkerchiefs	22.7

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# (9) PUNCH SPOKE STITCHING ON SINGER HIGHSPEED MACHINE No. 119W2

		Stite	ches				
Finished Size	12	14	16	18			
		Per 10 dozen Handkerchiefs					
not		1					
Over over	р	(p	р	р			
7″ 8″	227.9	240.0	265.3	259.0			
8″ 9″	241.9	256-5	279.9	310.1			
9 <u>"</u> 10"	253.7	275.9	298.6	316.0			
10" 11"	258.7	284.9	310-1	325.7			
11″ 12″	279.0	310.1	341.5	375.8			
12" 13"	299.5	341.5	392.3	427.2			
13" 14"	321.3	367.1	414.7	463.6			
14" 15"	350.0	392-3	438.7	480.7			
15" 16"	374.9	414.7	472.0	510.3			
16″ 17″	397.9	438.7	497.8	543.6			
17" 18"	425.0	472.0	521.8	567.6			
18" 19"	452.4	497.8	546.1	590.0			

# Spoked hems, 3%" or wider

In addition to the rates set out in above table, the following rates are payable:— 1/16'' hems—

- (a) where hems are spoked in one operation on machines fitted with an automatic folder or "curler" — 33.6p per 10 dozen
- (b) where hems are previously prepared either by vice-folding or plain hemming machine— 62.6p per dozen.

	Per 10 dozen Handkerchiefs p
⅓″ hems—	•
if sewn through an automatic folder	22.7
<sup>1</sup> /4" or 3/16" hems —	
if sewn through an automatic folder	12.5
Mercerised cotton or mull handkerchiefs	22.7

## (10) SHIRE SPOKE STITCHING ON SINGER HIGH-SPEED MACHINE NO. 119W2

	· · · · · · · · · · · · · · · · · · ·	Stitches	
Finished Size	12	14	16
	Per	10 dozen Handkerch	iefs
not	······································		······································
Over over	p c	p p	р.,
7" 8" 8" 9"	191•5 214•5	204·2 228·5	228.5 252.2
9″ 10″	230.7	228.3	274.9
10" 11"	249.7	274.9	299.2
11" 12"	269.3	299-2	329.7
12" 13"	288.9	329.7	378-3
13" 14"	310-1	354.0	400.4
14" 15"	337.8	378.3	423.4
15" 16"	361.8	400.4	455.5
16" 17" .	383.9	423.4	480.4
17" 18"	410.0	455.5	503.4
18" 19"	436.8	480.4	527-1

### Spoked hems, <sup>1</sup>/<sub>8</sub>" or wider, any cloth

1/16'' hems, any cloth --- 62.6p per 10 dozen is payable in addition to the rates set out in the above table.

- (11) EXTRAS payable in addition to the rates set out in sub-paragraphs (10) to (13) for INSIDE ROWS and FANCY DESIGNS OF PUNCH or SHIRE SPOKE STITCHING.
  - (i) Inside Rows
  - (a) Turned and through inside rows should be calculated at the piece rates specified in the tables set out in sub-paragraphs (10) and (11) for <sup>3</sup>/<sub>8</sub>" or wider hems, and in sub-paragraphs (12) and (13) for <sup>1</sup>/<sub>8</sub>" or wider hems, according to the measurements of spoking.
  - (b) Broken or stopped inside rows should be calculated in the same manner as turned and through rows, but, in addition, 12.5p per 10 dozen handkerchiefs is payable for each point in spoking where threads have to be clipped on both sides of handkerchief.

In the case of all inside rows where the spoking is sewn on four sides of handkerchief the relevant size in the table is one quarter of the total measurement of spoking on inside row.

Where rows of spoke on each side of handkerchief are even in length but are sewn on only one, two or three sides, a proportionate rate (i.e.  $\frac{1}{4}$ ,  $\frac{1}{2}$ ,  $\frac{3}{4}$  (as the case may be) of the rate fixed for the relevant size in the table) is payable.

Where rows of spoke on sides of handkerchief vary in length and are sewn only on one, two or three sides, measurements should not be averaged, but each side should be taken separately for the purpose of ascertaining the proportionate rate payable.

A proportionate rate is payable only when each straight run of spoking measures not less than six inches, and when the definitions (a), (b) and (c) below are applicable either single or in combination.

(ii) Fancy Designs

Fancy Designs of Spoking are to be calculated at the rate of 24.9p per 10 yards of spoking. In addition, 24.9p per 10 dozen handkerchiefs is payable for each point in spoking, where threads have to be clipped on both sides or at edge of handkerchief, and 16.2p per 10 dozen handkerchiefs for each stop and turn where design is not broken.

(1)

Where a fancy design is attached to an inside row by a "stop and turn" join, the fancy design "Extra" becomes payable at this point, i.e. the stop and turn "Extra" of 16.2p per 10 dozen handkerchiefs, but no "Extra" is payable at this point for what would otherwise have been paid as a break in spoking.

#### DEFINITIONS

For the purpose of the application of the "Extras" set out in sub-paragraph (11), the following definitions apply:—

(a) TURNED ROW:

A row of spoking is "turned" when at any point it is continued at right angles without a break and each straight run of spoking measures not less than 6 inches and is sewn parallel to the hem.

(b) Through Row:

A row of spoking is "through" when it is commenced at outside edge of handkerchief and sewn through to outside edge of handkerchief on opposite side.

(c) BROKEN OR STOPPED ROW:

A row of spoking inside handkerchief is "broken" or "stopped" where the continuity of the row is incomplete round the handkerchief, the spoking being discontinued at one or more points, provided that there shall not be more than eight points where threads have to be clipped on both sides of handkerchief.

(d) FANCY DESIGNS:

Any design of spoking inside handkerchief which is not provided for in sub-paragraph (11)(i) is a "Fancy Design" and is payable as such.

## CALCULATION OF FINISHED SIZES OF HANDKERCHIEFS

The finished sizes of handkerchiefs should be calculated as follows:---

For  $\frac{1}{4}$ " or narrower hems — deduct from the cloth size four times the width of hem. For  $\frac{1}{4}$ " or wider hems — deduct from the cloth size twice the width of hem, plus  $\frac{1}{2}$ " for turn in.

) Machine Top Sewing or Overseaming		Per 10 dozen Handkerchiefs		
Up to ½" Over ½" to 1" Over 1"		p 59·2 70·7 82·8		
If some turned in her Oursesser 40.0	10 1			

If corner turned in by Overseamer, 42.0p per 10 dozen extra.

(13) LACE STITCHING ON LADIES' HANDKERCHIEFS Finished Sizes exceeding 10", but not exceeding 12½", 16 stitches to the inch.

Attaching Lace Edging to hem	wit	h Singer Z	lig-Zag M	lachine:-	-	
Pleats in each corner			-	1	2	3
Total Pleats on handker	4	8	12			
					Per 10 c Handker p	chiefs
				270	)•2 319•	1 380-2
Attaching Lace Edging to hem	or r	aw edge o	loth with	hemstite	hing mac	hine:
Pleats in each corner	1	2	3	4	5	6
Total Pleats on Handkerchief	4	8	12	16	20	24
		Per 1	0 dozen 1	Handkerc	hiefs	
295.	8	354.9	405.7 '	457.1	515.9	566-3

Stitching of Fancy or Mitred Lace Edges to be paid at above rates. In addition 23.7p per 10 dozen handkerchiefs is payable for each mitre on handkerchief, and 15.3p per 10 dozen handkerchiefs is payable for each additional pleat on handkerchief.

B. — Smoothing

(1) HAND DRY SMOOTHING

Men's (i.e. over 171/2" cloth size) Prints. 50-4p per 10 dozen handkerchiefs.

# (2) HAND DAMP SMOOTHING

The Cloth size of handkerchiefs to be calculated as follows:-----

For ¼" or narrower hems — add to finished size four times the width of the hem. For 3%" or wider hems - add to finished size twice the width of the hem, plus 1/2".

Cloth size	Ladies' Size Up to 13"	es Over 13" not over 17½"	Over 17½" not over 21"		Men's Over 21" not over 23"		Over 23″	
and Bor	Cotton, Fine ( dered Handko ttons and Pri	erchiefs		р 48-3	10 doz p 60·4 72·2	р 96-8	р 120-8	р <sub>.</sub> 145-1
	dkerchiefs an			72.2		120.8		
EMBROIDERED AND FANCY HANDKERCHIEFS Embroidery, Fancy Stitching, or Insertion in one corner Spoking or Fancy Stitching all round					Per 10 dozen Handkerchiefs 72·2 96·8			
Embroidery or Insertion all round LACE TRIMMED HANDKERCHIEFS					109·0 Per 10 dozen Handkerchiefs			
Plain or Printed with straight Lace Edge One Corner Embroidered Plain or One Corner Embroidered, with Spoking or Fancy							р 72• 84•	2
Stitching all round and straight Lace Edge Embroidery or Insertion all round and straight Lace Edge							96. 120.	-
Embroidery in Four Corners to be paid at the same rate as all round Embroidery						idery.		
Éxtras:							er 10 d	

	Handkerchiefs
If lace is Mitred in One Corner ,, ,, ,, Four Corners or all round	p 10·3 20·5

(3) HAND SMOOTHING WASHED GOODS WHICH ARE STRETCHED AND PREPARED FOR Smoothing

		Over	Over	Over	Over	Over	Over	Over	
	Up	111/2″	13″	15″	17″	19″	21″	23″	Over
Cloth Size	to	not	not	not	not	not	not	not	25″
	111⁄2″	over	over	over	over	over	over	over	
		13″	15″	17″	19″	21″	23″	25″	

## 1224

No. 232	Wages Councils	,	1225
Plain Border and Printed-	– , Per 10 doz	en Handkerchiefs	
	127·7 147·9 150·7 189·3 127·7 160·0 180·0 221·7		
	nbroidery— 157•9 176•8 176•8 197•1 157•9 176•8 186•8 226•3		
	Embroidery— 176·8 197·1 197·1 — 176·8 197·1 197·1 —	p	
If handkerchiefs are not swringer or extractor, 8-1p	stretched and prepared f extra per 10 dozen is pa	or smoothers afte yable for all sizes	r coming from
If handkerchiefs are embroi	idered on raw edge cloth, 8	3.1p less per 10 doz	en is payable.
(4) Machine Dry Smoothin	ng — Feeders Only	Per 100 dozen H Õne run throu p	
Sizes up to $13''$ Over $13''$ up to $17'k''$ , 17'k''' $, 21'', 21'' , 23''$	n	109- 121- 137- 150- 172-	1 9 · 4
(5) Machine Damp Smoothi	ING - FEEDERS ONLY	•	
Work damped before given	n to smoothers	Per 100 dozen H One run throug p	
All classes of handkerd Sizes up to 13" Over 13" up to 171/2 , 171/2" , 21" , 21" , 23"	·	137- 154- 183- 207- 230-	4 7 4
If two runs through machin C — General Warehouse	ne, second run to be paid WORK	at Machine Dry S Cottons Per 100 dozen H	Mulls and Linens
(1) HOOKING Splitting and Hooking Up to 16 <sup>1</sup> / <sub>2</sub> " Over 16 <sup>1</sup> / <sub>2</sub> " up to 20" ., 20"	only— .	p 58.5 64.8 80.6	p 67·3 76·3 85·0
Nicking and Tearing C Up to 16½" Over 16½" up to 20" ,, 20"	Off—	69·4 80·6 89·4	85•0 98•4 112•1

(2) CUTTING AND TEARING PRINTS AND WOVEN CORDS INTO SINGLE HANDKERCHIEFS Per 100 dozen Handkerchiefs

	р
Ordinary Cotton Roller Prints and Cords, Ladies' Sizes (i.e. up to 17 <sup>1</sup> / <sub>2</sub> " Cloth Size)	120.8
Ordinary Cotton Roller Prints and Cords, Men's	
Sizes (i.e. over 17 <sup>1</sup> / <sub>2</sub> " Cloth Size)	161.9

If cloth cannot be torn lengthways, and each handkerchief has to be cut out singly, 66.0p extra per 100 dozen handkerchiefs is payable.

Per 1	00 dozen Handkerchiefs
	р
Roller Printed Mulls, Block Prints and Printed Linens,	
Ladies' Sizes (cut singly)	209-2
Roller Printed Mulls, Block Prints and Printed Linens,	
Men's Sizes (cut singly)	242.9

The above rates are payable exclusive of the operation of Paring.

## (3) CREASING HANDKERCHIEFS

Creasing handkerchiefs with iron after being smoothed —  $161 \cdot 0p$  per 100 dozen handkerchiefs.

#### (4) BOXFOLDING

Ordinary Plain and Printed Cottons, Printed Mercerised and Bordered Cottons and Mulls, Dry or Damp Smoothed; Plain and Printed Linens and Washed Cottons; Initials and Embroidered Handkerchiefs.

	Ladies' Sizes (up to 17 <sup>1</sup> / <sub>2</sub> " cloth size) Per 100 dozen	Men's Sizes (over 17½" cloth size) Handkerchiefs
	р	р
Quarter fold, that is handkerchiefs folded in fou	r 207.0	260.0
Small and oblong folds to mark, oblong folds in 3 operations, i.e. 3 folds	n 309∙8	362-2
Square fold, 11"×11", etc., in 2 operations, i.e. 2 folds, when creased by smoother	390-4	447-4
Oblong folds in more than 3 operations or squar fold in more than 2 operations	329.7	389-5
Men's handkerchiefs, folds smaller than $5\%$ × 5	534" —	427.5

EXTRAS:---

· · · ·	Ladies' Sizes Per 100 dozen	Men's Sizes Handkerchiefs
When handkerchiefs for square fold are not crea	p.	р
by smoother the following extras are payable	40-5	52.0
Hemmed Bordered Handkerchiefs:	-	
	Cotton	Linen
Large oblong folds, $13'' \times 51''$ , etc. Small folds, $71''' \times 31'''$ , $8'' \times 4''$ , etc.	p 377·0 422·2	p 422∙2 465∙5
(5) BUNDLE FOLDING IN DOZENS OR TWO DOZENS		D. 100 J
		Per 100 dozen Handkerchiefs

Where the worker is required to examine each handkerchief separately over a dark surface before placing it in bundle

Bundle fold in 5 or 10 dozens, tied with two tapes or cords

(6) MAKING-UP AND TYING

 	dozen rchiefs
р 354	•8

70.7

,

(7) BUNDLE FOLDING IN DOZENS OR TWO DOZI OR 10 DOZENS TIED WITH TWO TAPES OR			
		aking-Up ani	d Tying in 5
			r 100 dozen ndkerchiefs
			р
Where the handkerchiefs are placed directly intermediate process of examination over operations of folding, making-up and tyi worker	a dark sur	face, and the	•
WUIKEI		•	/=-/
(8) Pressing		Des	r 100 dozen
			ndkerchiefs
Plain and Ordinary Cotton Prints Initials, Embroidery and Fine Prints			108·7 132·0
(9) Making-Up	Dozens		1/4 Dozens
Dit i un Deinte d'Onttenne un Lingues Initiale	р	р	р
Plain or Printed Cottons or Linens, Initials Embroidery and lace, etc.	81.6	95.0	106-8
EXTRAS:— Clipping loose threads on Fancy Handkerch	hiefs	24·9p po	er 100 dozen landkerchiefs
Putting in Tissues (Fancy Handkerchiefs)		- 24.9p per	100 Tissues
Clipping Corners on Washed Shire Hemsti			
			landkerchiefs
Four Corners —	- 98·4p per	100 dozen H	landkerchiefs
(10) TYING WITH RIBBON OR TINSEL			
(10) 100 100 100 100 100 100 100 100 100	Per	100 Packets	or Tvings
		р	
One Band, knotted		, p 42∙0	
		р 42•0 52•9	
One Band, with bow		p 42·0 52·9 79·1	<u>-</u>
One Band, with bow Two Bands, both knotted	,	p 42·0 52·9 79·1 84·7	· · · · · ·
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow	×	p 42·0 52·9 79·1 84·7 95·0	· · · · ·
One Band, with bow Two Bands, both knotted	,	p 42·0 52·9 79·1 84·7	
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows	·	p 42·0 52·9 79·1 84·7 95·0	· · · · ·
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold	·	p 42·0 52·9 79·1 84·7 95·0 79·1	, ,
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS	uare	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7	1
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS One Band	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7	s or bandings
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7	1 <b>.</b>
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS One Band	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 st 100 packets r 100 packets	s or bandings s or bandings
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow</li> <li>Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS One Band Two Bands</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 st 100 packets r 100 packets	s or bandings s or bandings 100 Cards
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 st 100 packets r 100 packets	s or bandings s or bandings 100 Cards p
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> <li>One handkerchief on each card Two bandlearchiefo</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 xr 100 packets r 100 packets	s or bandings s or bandings 100 Cards p 33.9
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> <li>One handkerchief on each card Two handkerchiefs ,, ,,</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 xr 100 packets r 100 packets	s or bandings s or bandings 100 Cards p 33.9 59.5
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows</li> <li>Cross tied with one bow</li> <li>Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS</li> <li>One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> <li>One handkerchief on each card Two handkerchiefs ,, ,, Three ,, , ,, ,, ,,</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 xr 100 packets r 100 packets	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows</li> <li>Cross tied with one bow</li> <li>Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS</li> <li>One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> <li>One handkerchief on each card Two handkerchiefs ,, ,, Three ,, ,, ,, ,, Four ,, ,, ,, ,,</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 xr 100 packets r 100 packets	s or bandings s or bandings 100 Cards p 33.9 59.5
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows</li> <li>Cross tied with one bow</li> <li>Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS</li> <li>One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> <li>One handkerchief on each card Two handkerchiefs ,, ,, Three ,, , ,, ,, ,,</li> </ul>	uare 35-8p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 xr 100 packets r 100 packets	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0 112.1
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS One Band Two Bands (12) PINNING HANDKERCHIEFS ON CARDS One handkerchief on each card Two handkerchiefs ,, ,, Three ,, ,, ,, ,, Four ,, ,, ,, ,, Six ,, , ,, ,, ,,	uare 35·8p pe 67·3p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 84.7 xr 100 packets r 100 packets	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0 112.1 173.7
<ul> <li>One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows</li> <li>Cross tied with one bow</li> <li>Cross tied with one bow, sizes over 7"×7" sq fold</li> <li>(11) BANDING WITH PAPER BANDS</li> <li>One Band Two Bands</li> <li>(12) PINNING HANDKERCHIEFS ON CARDS</li> <li>One handkerchief on each card Two handkerchiefs ,, ,, Three ,, ,, ,, ,, Four ,, ,, ,, ,,</li> </ul>	uare 35·8p pe 67·3p pe	p 42.0 52.9 79.1 84.7 95.0 79.1 84.7 xr 100 packets r 100 packets Per	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0 112.1 173.7
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS One Band Two Bands (12) PINNING HANDKERCHIEFS ON CARDS One handkerchief on each card Two handkerchiefs ,, ,, Three ,, ,, ,, ,, Four ,, ,, ,, ,, Six ,, , ,, ,, ,,	uare 35·8p pe 67·3p pe Per 100 Dozens	p 42:0 52:9 79:1 84:7 95:0 79:1 84:7 xr 100 packets r 100 packets Per dozen Handł ½ Dozens	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0 112.1 173.7 cerchiefs <sup>1/2</sup> Dozen
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS One Band Two Bands (12) PINNING HANDKERCHIEFS ON CARDS One handkerchief on each card Two handkerchiefs ,, ,, Three ,, ,, ,, ,, Four ,, ,, ,, ,, Six ,, , ,, ,, ,,	uare 35·8p pe 67·3p pe Per 100	p 42:0 52:9 79:1 84:7 95:0 79:1 84:7 84:7 84:7 84:7 84:7 9 84:7 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0 112.1 173.7 kerchiefs <sup>1</sup> / <sub>4</sub> Dozen p
One Band, with bow Two Bands, both knotted Two Bands, one knotted, one with bow Two Bands, with two bows Cross tied with one bow, sizes over 7"×7" sq fold (11) BANDING WITH PAPER BANDS One Band Two Bands (12) PINNING HANDKERCHIEFS ON CARDS One handkerchief on each card Two handkerchiefs ,, ,, Three ,, ,, ,, Four ,, ,, ,, Six ,, ,, ,, ,, (13) TICKETING	uare 35.8p pe 67.3p pe Per 100 Dozens p	p 42:0 52:9 79:1 84:7 95:0 79:1 84:7 xr 100 packets r 100 packets Per dozen Handł ½ Dozens	s or bandings s or bandings 100 Cards p 33.9 59.5 89.0 112.1 173.7 cerchiefs <sup>1/2</sup> Dozen

(14) Boxing, Parcelling and Labelling (Including Ticketing with One Ticket)

	Boxed not Papered Per 100	Boxed and Papered dozen Hand	Boxed and in Shells kerchiefs
Boxes of 5 dozen	р 44·8	р 55•7	. <u>p</u>
. 1 .,		90.6	77.5
1/2		155.7	135-1
1/4 ,.		310.4	267.8
For Initial Handkerchiefs, 9.3p extra per 1	00 dozen is	payable.	
	Ladies' Si	zes M	en's Sizes
	Per 100	dozen Handl	kerchiefs
	р		р
Square fold, papered in 10 dozens (no box	p (es) 44.8		51.4
Square fold, papered in 5 dozens (no boxe	s) 51·4		55.7
Bundle fold, papered in 10 or 12 dozens			
(no boxes)	28.0		34.6
Bundle fold, put in Shells, not papered	23.7		23.7

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Paragraph 19

FANCY LINENS

A — VICE-FOLDING AND MACHINE STITCHING

Finished Size or	Vice-Fo Thread Wo	Drawn	Punch Hem Stitch- ing	Punch Spoke Stitch- ing	Shire Spoke Stitch- ing		ain oping
Description	Machine	Hand	444	12 stitch		Round	Square
			Per	dozen Artic	les		
Up to 60" 61" to 90" 91" to 144" 145" to 180" 181" to 216" 217" to 252" 253" to 288" ND Cases Pyjama Cases	p 12.5 16.2 25.5 30.5 35.5 43.6 52.9 16.2 16.2	p 18·7 24·3 38·6 46·1 52·3 65·4 79·7 24·3 24·3	p 18·7 29·3 53·6 67·3 79·7 96·5 105·9 29·3 29·3	p 33.6 53.6 84.1 105.9 127.0 148.8 168.1 43.0 55.4	p 46·1 61·6 100·9 127·0 154·4 180·6 201·8 53·6 61·6	p 38.6 59.8 100.9 119.6 143.8 173.1 201.8 38.6 47.9	p 53.6 79.7 125.2 158.2 191.8 226.0 259.0 47.9 57.9
Cosy Covers Pram Covers with Flap	9·3 28·6	14∙3 43∙0	14·3 67·3	24·3 105·9	29·3 127-0	43∙0 119∙6	 154·4
Canopy Covers 35"×50" Sheets, 72" ,, 80" ,, 90" ,, 100" ,, 108" Spreads, 72×90" ,, 72×100" ,, 80×100" ,, 90×100" ,, 90×108" ,, 100×108"	28.6 20.5 20.5 24.3 25.5 31.8 38.6 38.6 38.6 38.6 41.1 46.7	43.0 31.1 31.1 36.7 38.6 47.9 57.9 57.9 57.9 57.9 57.9 57.9 57.9 5	61.6 29.3 33.6 38.6 115.2 125.2 133.9 143.8 154.4 173.1	96.5 46.1 53.6 57.9 61.6 70.4 211.1 227.9 232.9 238.5 246.6 254.1	127.0 50.4 59.8 76.6 90.9 102.7 227.9 242.2 261.5 277.7 302.0 324.4		148.8 76.6 85.9 96.5 115.2 133.9 287.7 287.7 317.0 345.6 345.6 402.9
Bag Tops 20×40" 1 half end Bag Tops 20×40"	9.3	14.3		16.8	22.4	—	22.4
I whole end Bag Tops 20×80"	11·2 17·4	16∙8 26•2	—	31·1 31·1	38·6	—	43·0
2 half ends Bag Tops 20×80" 2 whole ends	20.5	20-2 31-1	_	61.6	38·6 79·7	_	43·0 85·9
Bag Tops 22½×36" 1 whole end Bag Tops 221/×80"	11.2	16.8	—	31-1	38.6	_	43-0
Bag Tops 22½×80" 2 whole ends Bag Tops 25×36"	20.5	31.1	_	61.6	79·7		85.9
I whole end Bag Tops 25×80"	11.2	16·8	_	33.6	43.0	—	53.6
2 whole ends Frilling	20·5	31·1 —	-— Ре 64·8	71.0 er 100 yards 85.9	84·1	 	105·9 —

In the case of workers operating the Singer Highspeed Spoking Machine No. 119W2. the general minimum piece rates for Shire Spoke Stitching of Fancy Linens are the appropriate piece rates set out above less 15 per cent.

When Punch Spoke and Shire Spoke Stitching are sewn at over 12 stitches per inch, 10 per cent extra is payable.

For Vice-Folding French Corners 4.4p extra for 4 Corners per dozen articles is payable.

## BIAS OR FRENCH CORNERS

Making of Bias or French Corners where articles have been vice-folded previous to the process of cornering, but corners have not been shaped by the vice-folder.

Per dozen Articles

	p
Hems up to 1"	18.7
Hems over 1" but under 2"	24.3
Hems 2" and over	29.3

In cases where Bias or French corners are made in any manner other than that specified, the piece rates paid must be such as will yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable.

EXTRAS payable in addition to the rates set out in this sub-paragraph for INSIDE ROWS AND FANCY DESIGNS of PUNCH or SHIRE STITCHING.

- (i) Inside Rows
- (a) Turned and through inside rows to be calculated at the piece rates specified in the table set out in this sub-paragraph according to the measurements of spoking.
- (b) Broken or stopped inside rows to be calculated in the same manner as turned and through rows, but, in addition, 13.7p per 10 dozen articles is payable for each point in spoking where threads have to be clipped on both sides.

In the case of all inside rows where the spoking is sewn on four sides the relevant size in the table shall be one quarter of the total measurement of spoking on inside row.

Where rows of spoke on each side are even in length but are sewn on only one, two or three sides, a proportionate rate (i.e.  $\frac{1}{4}$ ,  $\frac{1}{2}$  or  $\frac{3}{4}$  (as the case may be) of the rate fixed for the relevant size in the table) is payable.

Where rows of spoke on sides of article vary in length but are sewn on only one, two or three sides, measurements should not be averaged, but each side should be taken separately for the purpose of ascertaining the proportionate rate payable.

A proportionate rate is payable only when each straight run of spoking measures not less than six inches, and when the definitions (a), (b) and (c) below are applicable either singly or in combination.

#### (ii) Fancy Designs

Fancy Designs of Spoking to be calculated at the rate of 26.8p per 10 yards of spoking. In addition, 26.8p per 10 dozen articles is payable for each point in spoking, where threads have to be clipped on both sides or at edge of article, and 17.4p per 10 dozen articles for each stop and turn where design is not broken.

Where a fancy design is attached to an inside row by a "stop and turn" join the fancy design "Extra" becomes payable at this point, i.e. the stop and turn "Extra" of 17.4p per 10 dozen articles, but no "Extra" is payable at this point for what would otherwise have been paid as a break in spoking.

## DEFINITIONS

For the purpose of the application of the "Extras" the following definitions apply:-

(a) TURNED ROW:

A row of spoking is "turned" when at any point it is continued at right angles without a break and each straight run of spoking measures not less than 6 inches and is sewn parallel to the hem.

## (b) THROUGH ROW:

A row of spoking is "through" when it is commenced at outside edge of article and sewn through to outside edge on opposite side.

### (c) BROKEN OR STOPPED ROW:

A row of spoking inside article is "broken" or "stopped" where the continuity of the row is incomplete round the article, the spoking being discontinued at one or more points, provided that there shall not be more than eight points where threads have to be clipped on both sides of article.

## (d) FANCY DESIGNS:

Any design of spoking inside article which is not provided for in (i) above is a "Fancy Design" and is payable as such.

## B — MAKING-UP

(1) PLAIN SEWING

Pillow Cases, plain

		Per dozen Articles	
	Single Seams	Single Seams	Double Seams
	(side and	(side) and double	(side and
	bottom)	seam (bottom)	bottom)
Finished Size	p	p	p
$17'' \times 27''$ to $18'' \times 28''$	9 33∙6	р 38•6	43·0
19"×29"-to 20"×30"	43.0	47.9	53.6
$21'' \times 31''$ to $22'' \times 32''$	47.9	53.6	57.9

The above general minimum piece rates do not include folding, attaching buttons or making button-holes. Prices are for 12 stitches, over 12 stitches, 4.4p extra per dozen articles.

## Folding flaps, 6.2p per dozen extra

			Per doze	n articles
			Frilled	Backed
Pillow	Cases	, 18×28″	р 82•2	р 57•9
,,	,,	20×30"	85.9	64.8
,,	• •	22×32″	89-0	70.4

In making-up Frilled Pillow Cases, if frills have to be gathered by Stitcher, 13.7p extra per dozen articles is payable.

	Per dozen articles
	Plain
	р
Bolster Cases, $20 \times 54''$	. 67.3
,, ,, 20×60″	72.2

For Vice-Folding Pillow and Bolster Cases, 6.2p extra per dozen articles is payable. Prices are for 12 stitches, over 12 stitches, 8.7p extra per dozen articles.

	Per dozen articles		
	With Flaps Attached B		
ND Cases, $13 \times 17''$	р 31·1	р 31-1	
,, ,, 14×18″	38.6	38.6	
,, ,, 15×19″	38.6	38.6	

.

-54		i ugos count		•		110. 202	
Whe	n ND Cases are made with	h Gussets 22.4	p extra p			payable.	
			With	Per dozen Flaps		d Backs	
I	Pyjama Cases 16×20"		47	p •.9	47	) '•9	
J	B and C Bags			3-6	38.6		
	Handkerchief Cases			).3			
(	Glove Cases		29	0.3		_	
			Making			Extra	
			er dozen			er dozen	
		ä	articles			articles	
9	SL Bags, complete, Plain,	18×28″	р 53•6	Vice-Foldin	ıg	р 8•7	
	,, ,, ,,	20×30″	57.9	,,	-8	10.3	
H	3 & C Bags with Drawing	String	53.6				
(	Cosy Covers, Frilled		38.6	Gathering I	Frill	9.0	
	, Piped	J1	41.1				
	., ,, Corded (hand included)	mooping not	18.7	Cording		24.6	
(	Cushion Covers, Corded (1	andlooping	10.1	corung		24.0	
	not included	)	24.3	,,		35.8	
(	Cushion Covers, Frilled no	Flaps	72.2				
	Cushion Covers, Frilled, w		79·7	Gathering l	Frill	9.0	
	Cushion Covers, Attached Cushion Covers, Attached						
1	Flaps Pram Covers, with Flap, a	ttoohing Flon	46.1			~	
	only	ttaening Map	18.7				•
	0		10 /				
				Per dozen		<b>A- - - - / /</b>	
,				22½×36″		27×36″	
1	Bag tops without Vents, st and one end	itchea one sia	e p 29⋅3	р 29·3	р 29·3	р 29·3	
]	Bolsters without Vents, sti	tched one side		29.3	29.3	23.3	
	only			<80″ 29∙3p	per doze	en articles.	
				Per do	zen artic	les	
				Plain	Butto		
				Sewing	Stitchin	ng	
1	Extra for Vents — 4 Vents			р 22•4	р 17•7		
	Extra for Vents — 8 Vents			44.8	36.1		
·		~			201		
				r dozen She			
		, 72″	80″	90″	100"	108″	
	Sheets hemmed with 1" to	p 2″ hem	р	р	р	Р	
	one end only	24.3	29.3	29.3	33.6	36.7	
	Sheets hemmed with 1" to			•			
	two ends	47.9	57•9	57.9	67.3	72.2	
	(2) Spoking						
	Hem spoked and back and	i flap attached	in one o	peration		•	
	(a) Punch Spoking	•		•			
			Per o	lozen article	es		
	Pillow Cases	Stitches	Fre	nch or Bias		Through	
	Finished Size	per inch		Corners		Corners	
	17×27" to	8 to 9½		р 97•4		p 107.5	
	18×28″	10 to 12		107.5		107·5 115·9	
	$19 \times 29''$ to	8 to 91/2		107-5		115.9	
	20×30"	10 to 12		115-9		122.6	

The above general minimum piece rates do not include vice-folding or plain sewing for which operations the following general minimum piece rates are payable:—

for which operations the following general	Per dozen Vice-Folding	articles
Pillow Cases	vice i oldnig	Than bewing
Finished Size	р	р
18×28"	22.4	10.6
20×30"	22.4	10.6
Cushion Covers		
Finished Size		
20×20″	32.5	10.6
(b) Shire Spoking		
	Per dozen	
Pillow Cases	Plain Sewing	Spoking
Finished Size	р	p
20×30″	10.6	130.1
Cushion Covers		
Finished Size		
20×20″	10.6	115-2
(3) Hand Hemming of Damask		
NAPKINS		Per dozen
Size .		р
20×20"		209.2
22×22"		240.4
24×24″		259.0
		2000
TABLECLOTHS		
Size, 72"		777.1
Goods hemmed on tw	vo sides	
EXTRAS:		
When hems are not folded the following extra	as are payable:—	Per doze
		101 0020

		,	Per dozen
•	Napkins Tablecloths		p 38·6 56·0

# C. — HAND SMOOTHING

(1) HAND SMOOTHING CLOTHS, MATS, SPREADS, ETC.

Plain or	Plain Goods			Embroidered Goods		
Embroidered Goods	Dry Smooth- ing∖	Damp Smooth- ing	Wet Smooth- ing	Dry Smooth- ing	Damp Smooth- ing	Wet Smooth- ing
Perimeter	Per dozen Articles					
to 60" 61" to 90" 91" to 144" 145" to 180" 181" to 216" 217" to 252" 253" to 288" $72 \times 90$ " Spreads and Sheets $72 \times 100$ " , , , , $80 \times 100$ " , , , , $90 \times 100$ " , , , , $100 \times 108$ " , , , ,	p 6·8 16·8 26·2 33·6 38·6 47·9 57·9 85·9 85·9 115·2 143·8 173·1 173·1	p 12·5 22·4 33·6 43·0 47·9 57·9 70·4 143·8 173·1 186·8 201·8 201·8 216·1 229·8	p 26·2 47·9 105·9 158·2 190·5 317·0 474·5 601·5 665·0 729·8 791·4 853·7 982·0	P 	p 14·3 26·2 43·0 53·6 61·6 74·1 85·3 173·1 201·8 216·1 229·8 244·7 259·0	p 31.1 57.9 127.0 211.1 285.8 444.0 633.3 760.3 823.2 887.3 950.2 1012.5 1139.5

# (2) HAND SMOOTHING MADE UP ARTICLES

18×28" or 20×30" Pillow		•				
Cases, Plain	12.5	18.7		<del></del>		<u> </u>
$18 \times 28''$ or $20 \times 30''$ Pillow	10 7	<b>a a a</b>			<b>.</b>	
Cases, Frilled	18.7	29.3	_		31.1	173-1
18×28" Pillow Cases,				•		
Hemstitched or Scalloped $20 \times 30^{"}, 22 \times 32^{"}, ,$	18.7	33.6	143.8		36.7	173-1
	24.3	38.6	173.1		41.1	201.8
27×27" ,, Baby Slips (All sizes)	12.5	22.4	79.7		24.3	85.9
$20 \times 36''$ or $22 \times 36''$ Bag	12.3	22.4	19.1		.24.3	0.0.9
Tops	14-3	24.3	133-9		29.3	143-8
20×42" Bolsters	16.8	29.3	148.8		31.1	173.1
$20 \times 54''$	18.7	31.1	173.1		38.6	201.8
2014 601	24.3	36.7	191.8		41.1	201-8
20×80",, 20×80"	33.6	43.0	229.8	_	49.8	259.0
Cushion Covers, Corded	10.6	18.7			24.3	2570
,, ,, Frilled	14.3	24.3	143.8		29.3	154.4
Cushion Covers, Scalloped		2.0	110 0		27 0	1011
or Hemstitched	14.3	24.3	115-2		29.3	133.9
Cosy Covers, Corded	10.6	16.8			18.7	
,, ,, Frilled	10.6	16.8	72.2		18.7	85.9
Cosy Covers, Scalloped						
or Hemstitched	10.6	16.8	15-9	—	18.7	67.3
SL Bags	10.6	18.7	85.9	—	24.3	96.5
Chair Backs	14.3	16.8	43.0		18.7	53.6
ND Cases with Flaps	12.5	18.7	67•3		22.4	79.7
Pyjama Cases	14.3	22.4	72.2		24.3	85.9
B & C Bags	10.6	14.3	53.6	—	16.8	67.3
Pram Covers	14.3	18.7	79.7		29.3	100.9
Canopy Covers, Hemstitched		29.3	143.8	—	33.6	173-1
,, ,, Frilled	33.6	43.0	—	—	47.9	_

For Wet Smoothing ND Cases and Pyjama Cases with Gussets, 13-7p extra per dozen articles is payable.

Prices for Damp Smoothing include Damping by Worker.

(3) HAND WET SMOOTHING UNMADE ARTICLES EMBROIDERED ON RAW EDGE CLOTH Per dozen Articles

	р
Pillow Cases, $33 \times 40''$ , one side embroidered	96.5
,, ,, both sides embroidered	. 115-2
Cushion Covers, $20 \times 40''$ , one side embroidered	76.6
,, ,, both sides embroidered	96.5
Cushion Tops, $20 \times 23''$	43.0
ND Cases, 19×45"	72.2
B & C Bags, 9×40"	53.6
Cosy Covers, $12 \times 36''$	53.6
,, ,, 24×36″	82.3
American Pillow Tops, 20×36"	67.3
,, ,, <sup>'</sup> 20×40"	67.3
,, ,, cases $40 \times 36''$	100.9
American Bolster Tops, $20 \times 80''$	115.2
$,, ,, Cases, 40 \times 80''$	201.8
SL Bags, 33×36"	85.9
,, ,, 36×40″	100-9
Pram Covers, 20×36"	72.2
Pram Pillow Cases, $18 \times 36''$ one side embroidered	61.6
,, ,, ,, two sides embroidered	72.2

For the purposes of paragraph 19 the general minimum piece rates for INTERMEDIATE SIZES apply as follows:—

The rate payable for an article which is intermediate in size in relation to similar articles for which general minimum piece rates are fixed as shown in the relevant tables is the general minimum piece rate for that article which is the nearer in size to the actual size of the article for which no general minimum piece rate has been fixed. In the case of an article the size of which is exactly half-way between the sizes of any two such articles of consecutive sizes the rate payable is half the aggregate general minimum piece rates payable as shown in the relevant tables for those two sizes.

#### OVERTIME

#### Paragraph 20

5

Overtime rates are payable as follows:---

A — Workers Employed on Time Work —

(1) For all time worked in any week in excess of 40 hours — One-and-a-half times the general minimum time rate otherwise, applicable, i.e., TIME-AND-A-HALF except in so far as a higher rate is payable under the provisions of sub-paragraph (3).

(2) For overtime on any day other than Sunday or a customary holiday — One-and-a-half times the general minimum time rate otherwise applicable, i.e., TIME-AND-A-HALF.

(3) For all time worked on Sunday or a customary holiday — Twice the general minimum rate otherwise applicable, i.e. DOUBLE TIME.

B — WORKERS EMPLOYED ON PIECE WORK—

(1) For all time worked in any week in excess of 40 hours — The rates as set out in sub-paragraph (2) below, except in so far as a higher rate is payable under the provisions of sub-paragraph (3) below.

(2) Each worker employed on piece work must receive, in respect of each hour of overtime worked on any day, other than Sunday or a customary holiday, in addition to piece rates each of which would yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable, AN AMOUNT EQUAL TO ONE-QUARTER OF THE APPROPRIATE PIECE WORK BASIS TIME RATE.

(3) Each worker employed on piece work must receive, in respect of each hour of overtime worked on Sunday or a customary holiday, in addition to piece rates each of which would yield, in the circumstances of the case, to an ordinary worker, at least the same amount of money as the piece work basis time rate applicable, AN AMOUNT EOUAL TO THE APPROPRIATE PIECE WORK BASIS TIME RATE.

In the case of workers employed on operations for which general minimum piece rates have been fixed piece rates calculated to yield, in the circumstances of the case, to an ordinary worker, not less than the piece work basis time rate applicable will be held to include all such general minimum piece rates.

#### Paragraph 21

Overtime rates are payable where on any day (not being a Sunday, or a customary holiday) the number of hours worked exceeds 8½ notwithstanding that the number of hours worked in the week does not exceed 40.

Provided that where an employer requires attendance on four-and-a-half days a week only, overtime rates are payable where on any day the number of hours worked exceeds 9.

#### Paragraph 22

The provisions of paragraphs 20 and 21 are without prejudice to the payment of overtime rates after a lesser number of hours of work than therein mentioned where such lesser number of hours constitutes the number customarily worked in the establishment.

### Paragraph 23

The expression "customary holiday" means-

Christmas Day (or, if Christmas Day falls on a Sunday, such other week-day as may be appointed by national proclamation or, if none is so appointed, the next following Tuesday), Boxing Day, New Year's Day, Easter Monday, Easter Tuesday, May Day, and two other days (being days of the week on which the worker normally works) in the course of a calendar year to be allowed at a time agreed between the employer and his workers (or a majority thereof) or their representative and notified to the workers not less than two calendar months before the date proposed for the customary holiday. In default of such agreement the customary holiday shall be allowed at a time fixed by the Wages Council on application in writing thereto by any of the parties concerned, such application to be made not less than one calendar month before the date proposed for the customary holiday.

#### DEFINITIONS

#### Learner

#### Paragraph 24

For the purpose of the application of the statutory minimum remuneration set out in paragraph 8, the following definition applies:—

A Learner is a worker who:----

- (a) is employed during the whole or a substantial part of his time in learning any branch or process of the trade connected with Swiss Embroidery Machines, Machine Smoothing or General Warehouse Work by an employer who provides the learner with reasonable facilities for such learning; and
- (b) has received a Certificate, or has been registered in accordance with the rules from time to time laid down by the Wages Council, or has made application for such Certificate or Registration which has been duly acknowledged and is still under consideration.
  - Provided that the certification or registration of a learner will become invalid if at any time during learnership the provisions set out in this Schedule relating thereto are not complied with.

Provided also that an employer may employ a learner on his first employment without a Certificate or Registration for a probation period not exceeding four weeks, but, in the event of such learner being continued thereafter at his employment, the probation period will be included in the period of learnership. Provided further that, notwithstanding compliance with the conditions contained in this paragraph, a person will not be deemed to be a learner if he works in a room used for dwelling purposes and is not in the employment of his parent or guardian.

#### GENERAL

## WAITING TIME

#### Paragraph 25

(1) A worker is entitled to payment of statutory minimum remuneration during all the time during which he is present on the premises of his employer unless he is so present either without his employer's consent express or implied, or for some purpose unconnected with his work and other than that of waiting for work to be given to him to perform.

(2) When a piece worker is present as aforesaid and his normal work is not available to him his employer must provide him with alternative employment for which payment will be made at the piece work basis time rate normally appropriate to him; or, if such alternative employment is not available, the worker will, in respect of all time during which he is so present, be entitled to payment of the general minimum time rate applicable to workers of the class to which he belongs.

- (3) Provisions (1) and (2) above do not apply when —
- (a) a worker is present on his employer's premises by reason only of the fact that he is resident thereon, or
- (b) a worker is present on his employer's premises during normal meal times in a room or place in which no work is being done and is not waiting for work to be given to him to perform.

#### APPLICABILITY OF STATUTORY MINIMUM REMUNERATION

#### Paragraph 26

The statutory minimum remuneration aforesaid applies (subject to the provisions of the Wages Councils Act (Northern Ireland) 1945) to workers in relation to whom the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Council (Northern Ireland) operates, that is to say, workers employed in Northern Ireland in the trade specified in the Schedule to the Trade Boards (Linen and Cotton Handkerchief Household Goods and Linen Piece Goods Trade, Northern Ireland) (Constitution, Proceedings and Meetings) Regulations 1924, dated 17th November, 1924, namely:—

- (1) the making of such articles as are specified in (a) and (b) below, from linen or cotton or mixed linen and cotton fabrics (excepting knitted fabrics), or from other textile fabrics when the work is carried on in establishments mainly engaged in the making of such articles from the before-mentioned fabrics, viz:—
  - (a) handkerchiefs (including mufflers or flags when made in association or conjunction with handkerchiefs);
  - (b) bed linen, towels, dusters, table nappery, bed-spreads, tea-clothes, table-centres, sideboard-covers, cushion covers, or similar household articles.

INCLUDING all or any of the following operations:-

- (i) hooking, cutting, or tearing the material;
- (ii) vice-folding;
- (iii) machine hemming, hemstitching, spoking, over-locking, tambouring, button-holing, and other plain or fancy machine stitching;
- (iv) all processes of embroidery or decorative needlework done by machine, whether before or after the making of the articles of the description specified above;

- (v) the following processes, if done by machine:— thread-drawing, thread-clipping, top-sewing, scalloping, nickelling and paring;
- (vi) all processes of laundering, smoothing, folding, ornamenting, boxing, finishing, warehousing, packing and other similar operations incidental to or appertaining to the making of the articles of the description specified above.

(2) The making up in linen warehouses, or in establishments mainly engaged in linen lapping, of linen or mixed linen and cotton or other textile fabrics in the piece, or of linen or mixed linen and cotton or other textile articles cut from the piece, including:—

measuring, cutting, lapping, ornamenting, boxing, warehousing, packing and similar operations.

#### Paragraph 27

The statutory minimum remuneration set out in this Schedule is without prejudice to workers earning higher rates of wages, or to agreements made, or that may be made, between employers and workers for the payment of wages in excess of the statutory minimum remuneration.

#### EXPLANATORY NOTE

## (This note is not part of the Order.)

This Order which comes into operation on 4th August 1981, sets out the statutory minimum remuneration payable in substitution for that fixed by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Consolidation) Order (Northern Ireland) 1973 (Order N.I.H.H.G. (200)) as amended by the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) Order (Northern Ireland) 1976 (Order N.I.H.H.G. (208)) and the Linen and Cotton Handkerchief and Household Goods and Linen Piece Goods Wages Regulation (Amendment) (No. 2) Order (Northern Ireland) 1980 (Order N.I.H.H.G. (222)).

Orders N.I.H.H.G. (200), N.I.H.H.G. (208), N.I.H.H.G. (216) and N.I.H.H.G. (222) are revoked.