

Changes to legislation: There are outstanding changes not yet made to Commission Delegated Regulation (EU) 2019/331. Any changes that have already been made to the legislation appear in the content and are referenced with annotations. (See end of Document for details) View outstanding changes

ANNEX II

Specific product benchmarks

1. Refineries benchmark: CO₂ weighted tonne (CWT) functions

CWT function	Description	Basis (kt/a) ^a	CWT factor
Atmospheric Crude Distillation	Mild Crude Unit, Standard Crude Unit	F	1,00
Vacuum Distillation	Mild Vacuum Fractionation, Standard Vacuum Column, Vacuum Fractionating Column Vacuum distillation factor also includes average energy and emissions for Heavy Feed Vacuum (HFV) unit. Since this is always in series with the Mild Vacuum Unit (MVU), HFV capacity is not counted separately.	F	0,85
Solvent Deasphalting	Conventional Solvent, Supercritical Solvent	F	2,45
Visbreaking	Atmospheric Residuum (w/o a Soaker Drum), Atmospheric Residuum (with a Soaker Drum), Vacuum Bottoms Feed (w/o a Soaker Drum), Vacuum Bottoms Feed (with a Soaker Drum) Visbreaking factor also includes average energy and emissions for Vacuum Flasher Column (VAC VFL) but capacity is not counted separately.	F	1,40
Thermal Cracking	Thermal cracking factor also includes average energy	F	2,70

^a Net fresh feed (F), Reactor feed (R, includes recycle), Product feed (P), Synthesis gas production for POX units (SG)

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	and emissions for Vacuum Flasher Column (VAC VFL) but capacity is not counted separately.		
Delayed Coking	Delayed Coking	F	2,20
Fluid Coking	Fluid Coking	F	7,60
Flexicoking	Flexicoking	F	16,60
Coke Calcining	Vertical-Axis Hearth, Horizontal-Axis Rotary Kiln	P	12,75
Fluid Catalytic Cracking	Fluid Catalytic Cracking, Mild Residuum Catalytic Cracking, Residual Catalytic Cracking	F	5,50
Other Catalytic Cracking	Houdry Catalytic Cracking, Thermoform Catalytic Cracking	F	4,10
Distillate/Gasoil Hydrocracking	Mild Hydrocracking, Severe Hydrocracking, Naphtha Hydrocracking	F	2,85
Residual Hydrocracking	H-Oil, LC-Fining™ and Hycon	F	3,75
Naphtha/Gasoline Hydrotreating	Benzene Saturation, Desulfurisation of C4–C6 Feeds, Conventional Naphtha H/T, Diolefin to Olefin Saturation, Diolefin to Olefin Saturation of Alkylation Feed, FCC Gasoline hydrotreating with minimum octane loss, Olefinic Alkylation of Thio S, S-Zorb™ Process, Selective H/T of Pygas/Naphtha, Pygas/Naphtha Desulfurisation, Selective H/T of Pygas/Naphtha	F	1,10

a Net fresh feed (F), Reactor feed (R, includes recycle), Product feed (P), Synthesis gas production for POX units (SG)

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	Naphtha hydrotreating factor includes energy and emissions for Reactor for Selective H/T (NHYT/RXST) but capacity is not counted separately.		
Kerosene/Diesel Hydrotreating	Aromatic Saturation, Conventional H/T, Solvent aromatics hydrogenation, Conventional Distillate H/T, High Severity Distillate H/T, Ultra-High Severity H/T, Middle Distillate Dewaxing, S-Zorb™ Process, Selective Hydrotreating of Distillates	F	0,90
Residual Hydrotreating	Desulfurisation of Atmospheric Residuum Desulfurisation of Vacuum Residuum	F	1,55
VGO Hydrotreating	Hydrodesulphurisation/denitrification, Hydrodesulphurisation	F	0,90
Hydrogen Production	Steam Methane Reforming, Steam Naphtha Reforming, Partial Oxidation Units of Light Feeds Factor for hydrogen production includes energy and emissions for purification (H2PURE), but capacity is not counted separately.	P (referred to 100 % hydrogen)	300,00
Catalytic Reforming	Continuous Regeneration, Cyclic, Semi-Regenerative, AROMAX	F	4,95
Alkylation	Alkylation with HF Acid, Alkylation	P	7,25

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	with Sulfuric Acid, Polymerisation C3 Olefin Feed, Polymerisation C3/ C4 Feed, Dimersol Factor for alkylation/ polymerisation includes energy and emissions for acid regeneration (ACID), but capacity is not counted separately.		
C4 Isomerisation	C4 Isomerisation Factor also includes energy and emissions related to average EU27 special fractionation (DIB) correlated with C4 isomerisation.	R	3,25
C5/C6 Isomerisation	C5/C6 Isomerisation Factor also includes energy and emissions related to average EU27 special fractionation (DIH) correlated with C5 isomerisation.	R	2,85
Oxygenate Production	MBTE Distillation Units, MTBE Extractive Units, ETBE, TAME, Isooctene Production	P	5,60
Propylene Production	Chemical Grade, Polymer grade	F	3,45
Asphalt Manufacture	Asphalt & Bitumen Manufacture Production figure should include Polymer-Modified Asphalt. CWT factor includes blowing	P	2,10
Polymer-Modified Asphalt Blending	Polymer-Modified Asphalt Blending	P	0,55
Sulphur Recovery	Sulphur Recovery Factor for sulfur recovery includes energy and emissions	P	18,60

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	for tail gas recovery (TRU) and H2S Springer Unit (U32), but capacity is not counted separately.		
Aromatic Solvent Extraction	ASE: Extraction Distillation, ASE: Liquid/Liquid Extraction, ASE: Liq/Liq w/Extr. Distillation CWT factor cover all feeds including Pygas after hydrotreatment. Pygas hydrotreating should be accounted under naphtha hydrotreatment.	F	5,25
Hydrodealkylation	Hydrodealkylation	F	2,45
TDP/TDA	Toluene Disproportionation/ Dealkylation	F	1,85
Cyclohexane production	Cyclohexane production	P	3,00
Xylene Isomerisation	Xylene Isomerisation	F	1,85
Paraxylene production	Paraxylene Adsorption, Paraxylene Crystallisation Factor also includes energy and emissions for Xylene Splitter and Orthoxylene Rerun Column.	P	6,40
Metaxylene production	Metaxylene production	P	11,10
Phtalic anhydride production	Phtalic anhydride production	P	14,40
Maleic anhydride production	Maleic anhydride production	P	20,80
Ethylbenzene production	Ethylbenzene production Factor also includes energy and emissions for Ethylbenzene distillation.	P	1,55

a Net fresh feed (F), Reactor feed (R, includes recycle), Product feed (P), Synthesis gas production for POX units (SG)

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Cumene production	Cumene production	P	5,00
Phenol production	Phenol production	P	1,15
Lube solvent extraction	Lube solvent extraction: Solvent is Furfural, Solvent is NMP, Solvent is Phenol, Solvent is SO ₂	F	2,10
Lube solvent dewaxing	Lube solvent dewaxing: Solvent is Chlorocarbon, Solvent is MEK/Toluene, Solvent is MEK/MIBK, Solvent is propane	F	4,55
Catalytic Wax Isomerisation	Catalytic Wax Isomerisation and Dewaxing, Selective Wax Cracking	F	1,60
Lube Hydrocracker	Lube Hydrocracker w/Multi-Fraction Distillation, Lube Hydrocracker w/Vacuum Stripper	F	2,50
Wax Deoiling	Wax Deoiling: Solvent is Chlorocarbon, Solvent is MEK/Toluene, Solvent is MEK/MIBK, Solvent is Propane	P	12,00
Lube/Wax Hydrotreating	Lube H/F w/Vacuum Stripper, Lube H/T w/Multi-Fraction Distillation, Lube H/T w/Vacuum Stripper, Wax H/F w/Vacuum Stripper, Wax H/T w/Multi-Fraction Distillation, Wax H/T w/Vacuum Stripper	F	1,15
Solvent Hydrotreating	Solvent Hydrotreating	F	1,25
Solvent Fractionation	Solvent Fractionation	F	0,90

a Net fresh feed (F), Reactor feed (R, includes recycle), Product feed (P), Synthesis gas production for POX units (SG)

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Mol sieve for C10+ paraffins	Mol sieve for C10+ paraffins	P	1,85
Partial Oxidation of Residual Feeds (POX) for Fuel	POX Syngas for Fuel	SG (referred to 47 % hydrogen)	8,20
Partial Oxidation of Residual Feeds (POX) for Hydrogen or Methanol	POX Syngas for Hydrogen or Methanol, POX Syngas for Methanol Factor includes energy and emissions for CO Shift and H ₂ Purification (U71) but capacity is not counted separately.	SG (referred to 47 % hydrogen)	44,00
Methanol from syngas	Methanol	P	- 36,20
Air Separation	Air Separation	P (MNm ³ O ₂)	8,80
Fractionation of purchased NGL	Fractionation of purchased NGL	F	1,00
Flue gas treatment	DeSO _x and deNO _x	F (MNm ³)	0,10
Treatment and Compression of Fuel Gas for Sales	Treatment and Compression of Fuel Gas for Sales	kW	0,15
Seawater Desalination	Seawater Desalination	P	1,15

^a Net fresh feed (F), Reactor feed (R, includes recycle), Product feed (P), Synthesis gas production for POX units (SG)

2. Aromatics benchmark: CWT functions

CWT function	Description	Basis (kt/a)^a	CWT factor
Naphtha/gasoline hydrotreater	Benzene Saturation, Desulfurisation of C ₄ –C ₆ Feeds, Conventional Naphtha H/T, Diolefin to Olefin Saturation, Diolefin to Olefin Saturation of Alkylation Feed, FCC Gasoline hydrotreating with minimum octane loss, Olefinic Alkylation of Thio S, S-Zorb TM	F	1,10

^a Net fresh feed (F), Product feed (P)

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	Process, Selective H/T of Pygas/Naphtha, Pygas/Naphtha Desulfurisation, Selective H/T of Pygas/Naphtha. Naphtha hydrotreating factor includes energy and emissions for Reactor for Selective H/T (NHYT/RXST) but capacity is not counted separately.		
Aromatic solvent extraction	ASE: Extraction Distillation, ASE: Liquid/Liquid Extraction, ASE: Liq/Liq w/Extr. Distillation CWT factor cover all feeds including Pygas after hydrotreatment. Pygas hydrotreating should be accounted under naphtha hydrotreatment.	F	5,25
TDP/TDA	Toluene Disproportionation/ Dealkylation	F	1,85
Hydrodealkylation	Hydrodealkylation	F	2,45
Xylene isomerisation	Xylene Isomerisation	F	1,85
Paraxylene production	Paraxylene Adsorption, Paraxylene Crystallisation Factor also includes energy and emissions for Xylene Splitter and Orthoxylene Rerun Column.	P	6,40
Cyclohexane production	Cyclohexane production	P	3,00
Cumene production	Cumene production	P	5,00
a Net fresh feed (F), Product feed (P)			

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Changes and effects yet to be applied to :

- Regulation applied (with modifications) by S.I. 2023/850 art. 20(1)
- Regulation revoked by S.I. 2019/916 reg. 62
- Regulation word substituted by S.I. 2020/1557 Sch. 1 para. 2

Changes and effects yet to be applied to the whole legislation item and associated provisions

- Signature words omitted by S.I. 2020/1557 Sch. 1 para. 32
- Annex 7 s. 4.2 sum substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(a)(i)
- Annex 7 s. 4.2 sum substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(a)(ii)(aa)
- Annex 7 s. 4.2 sum substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(a)(ii)(cc)
- Annex 7 s. 7.3 word substituted by S.I. 2020/1557 Sch. 1 para. 37(7)(b)(ii)
- Annex 7 s. 7.3 word substituted by S.I. 2020/1557 Sch. 1 para. 37(7)(c)(ii)
- Annex 7 s. 1 words inserted by S.I. 2020/1557 Sch. 1 para. 37(2)(a)
- Annex 7 s. 4.4 words inserted by S.I. 2020/1557 Sch. 1 para. 37(5)(b)(i)
- Annex 7 s. 4.6 words inserted by S.I. 2020/1557 Sch. 1 para. 37(5)(d)(i)
- Annex 7 s. 7.3 words inserted by S.I. 2020/1557 Sch. 1 para. 37(7)(a)
- Annex 7 s. 7.3 words inserted by S.I. 2020/1557 Sch. 1 para. 37(7)(b)(i)
- Annex 7 s. 7.3 words inserted by S.I. 2020/1557 Sch. 1 para. 37(7)(c)(i)
- Annex 7 s. 10.1.2 words inserted by S.I. 2020/1557 Sch. 1 para. 37(8)(b)
- Annex 7 s. 1 words substituted by S.I. 2020/1557 Sch. 1 para. 37(2)(b)
- Annex 7 s. 2 words substituted by S.I. 2020/1557 Sch. 1 para. 37(3)(a)
- Annex 7 s. 2 words substituted by S.I. 2020/1557 Sch. 1 para. 37(3)(b)
- Annex 7 s. 3.1 words substituted by S.I. 2020/1557 Sch. 1 para. 37(4)
- Annex 7 s. 4.2 words substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(a)(ii)(bb)
- Annex 7 s. 4.4 words substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(b)(ii)
- Annex 7 s. 4.5 words substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(c)
- Annex 7 s. 4.6 words substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(d)(ii)
- Annex 7 s. 4.6 words substituted by S.I. 2020/1557 Sch. 1 para. 37(5)(d)(iii)
- Annex 7 s. 6.1 words substituted by S.I. 2020/1557 Sch. 1 para. 37(6)
- Annex 7 s. 10.1.1 words substituted by S.I. 2020/1557 Sch. 1 para. 37(8)(a)
- Annex 7 s. 4.2(f) words substituted by S.I. 2023/850 art. 14(2)
- Annex 4 s. 1.1 word omitted by S.I. 2020/1557 Sch. 1 para. 34(3)(a)(iii)
- Annex 4 s. 1.1 word substituted by S.I. 2020/1557 Sch. 1 para. 34(3)(a)(i)
- Annex 4 s. 2.6 word substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(c)(i)
- Annex 4 s. 1.6 heading words inserted by S.I. 2020/1557 Sch. 1 para. 34(3)(d)(i)
- Annex 4 s. 1.6 words inserted by S.I. 2020/1557 Sch. 1 para. 34(3)(d)(ii)(aa)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(i)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(ii)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(iii)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(iv)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(v)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(vi)
- Annex 4 s. 2.3 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(vii)(bb)
- Annex 4 s. 2.6 words inserted by S.I. 2020/1557 Sch. 1 para. 34(4)(c)(iii)(bb)
- Annex 4 s. 1.1 words omitted by S.I. 2020/1557 Sch. 1 para. 34(3)(a)(ii)
- Annex 4 s. 1.4 words omitted by S.I. 2020/1557 Sch. 1 para. 34(3)(c)(i)
- Annex 4 s. 2.3 words omitted by S.I. 2020/1557 Sch. 1 para. 34(4)(b)(vii)(aa)
- Annex 4 s. 1.3 words substituted by S.I. 2020/1557 Sch. 1 para. 34(3)(b)(i)

- Annex 4 s. 1.3 words substituted by S.I. 2020/1557 Sch. 1 para. 34(3)(b)(ii)
- Annex 4 s. 1.4 words substituted by S.I. 2020/1557 Sch. 1 para. 34(3)(c)(ii)
- Annex 4 s. 1.6 words substituted by S.I. 2020/1557 Sch. 1 para. 34(3)(d)(ii)(bb)
- Annex 4 s. 2.1 words substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(a)(i)(aa)
- Annex 4 s. 2.1 words substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(a)(i)(bb)
- Annex 4 s. 2.1 words substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(a)(ii)
- Annex 4 s. 2.6 words substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(c)(ii)
- Annex 4 s. 2.6 words substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(c)(iii)(aa)
- Annex 4 s. 2.7 words substituted by S.I. 2020/1557 Sch. 1 para. 34(4)(d)
- Annex 6 para. 1(c) omitted by S.I. 2022/1173 art. 24(2)(a)
- Annex 6 s. 1 word substituted by S.I. 2020/1557 Sch. 1 para. 36(2)(a)
- Annex 6 s. 1 words inserted by S.I. 2020/1557 Sch. 1 para. 36(2)(b)(i)
- Annex 6 s. 1 words inserted by S.I. 2020/1557 Sch. 1 para. 36(2)(b)(ii)
- Annex 6 s. 4 words substituted by S.I. 2020/1557 Sch. 1 para. 36(3)
- Annex 6 para. 1(d) words substituted by S.I. 2022/1173 art. 24(2)(b)
- Art. 2(1) Art. 2 renumbered as Art. 2(1) by S.I. 2020/1557 Sch. 1 para. 4(2)
- Art. 2.1(1) substituted by S.I. 2020/1557 Sch. 1 para. 4(3)(a)
- Art. 2(2)(3) inserted by S.I. 2020/1557 Sch. 1 para. 4(4)
- Art. 2.1(3) words inserted by S.I. 2020/1557 Sch. 1 para. 4(3)(b)
- Art. 2.1(4) words inserted by S.I. 2020/1557 Sch. 1 para. 4(3)(c)
- Art. 2.1(5) words inserted by S.I. 2020/1557 Sch. 1 para. 4(3)(d)
- Art. 2.1(10) words substituted by S.I. 2020/1557 Sch. 1 para. 4(3)(e)
- Art. 2.1(11) words substituted by S.I. 2020/1557 Sch. 1 para. 4(3)(f)
- Art. 2.1(14) substituted by S.I. 2020/1557 Sch. 1 para. 4(3)(g)
- Art. 2.1(15) omitted by S.I. 2020/1557 Sch. 1 para. 4(3)(h)
- Art. 2.1(19)-(23) inserted by S.I. 2020/1557 Sch. 1 para. 4(3)(i)
- Art. 2a inserted by S.I. 2020/1557 Sch. 1 para. 5
- Art. 3a inserted by S.I. 2020/1557 Sch. 1 para. 7
- Art. 4(1)(1A) substituted for Art. 4(1) by S.I. 2020/1557 Sch. 1 para. 8(3)
- Art. 4(2)(a) words omitted by S.I. 2020/1557 Sch. 1 para. 8(4)(a)(ii)
- Art. 4(2)(a) words substituted by S.I. 2020/1557 Sch. 1 para. 8(4)(a)(i)
- Art. 4(2)(b) words inserted by S.I. 2020/1557 Sch. 1 para. 8(4)(b)(i)
- Art. 4(2)(b) words inserted by S.I. 2020/1557 Sch. 1 para. 8(4)(b)(ii)
- Art. 4(2)(c) substituted by S.I. 2020/1557 Sch. 1 para. 8(4)(c)
- Art. 4(3)(4) inserted by S.I. 2020/1557 Sch. 1 para. 8(5)
- Art. 5(3a) inserted by S.I. 2022/1173 art. 20(2)
- Annex 8 inserted by S.I. 2023/850 art. 15
- Art. 8(6)(7) inserted by S.I. 2020/1557 Sch. 1 para. 12(5)
- Art. 8(7)(c) inserted by S.I. 2021/1455 art. 30(2)
- Art. 10(5)(b) words inserted by S.I. 2020/1557 Sch. 1 para. 14(5)(a)(i)
- Art. 10(5)(b) words inserted by S.I. 2020/1557 Sch. 1 para. 14(5)(a)(ii)
- Art. 10(5)(d) word substituted by S.I. 2020/1557 Sch. 1 para. 14(5)(b)(ii)
- Art. 10(5)(d) words inserted by S.I. 2020/1557 Sch. 1 para. 14(5)(b)(i)
- Art. 15a inserted by S.I. 2020/1557 Sch. 1 para. 18
- Art. 16(2)(a)-(d) words substituted by S.I. 2023/850 art. 12(2)
- Art. 16(2)(d) word substituted by S.I. 2020/1557 Sch. 1 para. 19(4)(a)(ii)
- Art. 16(10)-(12) inserted by S.I. 2020/1557 Sch. 1 para. 19(11)
- Art. 16(10) words substituted by S.I. 2023/850 art. 12(4)
- Art. 16(12) words substituted by S.I. 2023/850 art. 12(5)(a)
- Art. 16(12)(a) words substituted by S.I. 2023/850 art. 12(5)(b)
- Art. 16(12)(b) words substituted by S.I. 2023/850 art. 12(5)(c)
- Art. 16a16b inserted by S.I. 2020/1557 Sch. 1 para. 20
- Art. 17(1) Art. 17 renumbered as Art. 17(1) by S.I. 2020/1557 Sch. 1 para. 21(2)
- Art. 17(1) words substituted by S.I. 2020/1557 Sch. 1 para. 21(3)(a)
- Art. 17(1)(a) words omitted by S.I. 2020/1557 Sch. 1 para. 21(3)(b)
- Art. 17(1)(b) words inserted by S.I. 2020/1557 Sch. 1 para. 21(3)(c)
- Art. 17(1)(c) words inserted by S.I. 2020/1557 Sch. 1 para. 21(3)(d)
- Art. 17(2) inserted by S.I. 2020/1557 Sch. 1 para. 21(4)

- Art. 18(A1)(A2) inserted by S.I. 2020/1557 Sch. 1 para. 22(3)
- Art. 18(1)(a) words inserted by S.I. 2020/1557 Sch. 1 para. 22(4)(a)(ii)
- Art. 18(1)(a) words substituted by S.I. 2023/850 art. 13(2)
- Art. 18(1)(b) words substituted by S.I. 2020/1557 Sch. 1 para. 22(4)(b)
- Art. 18(2A) inserted by S.I. 2020/1557 Sch. 1 para. 22(6)
- Art. 18(7) inserted by S.I. 2020/1557 Sch. 1 para. 22(9)
- Art. 18a inserted by S.I. 2020/1557 Sch. 1 para. 23
- Art. 25(3)(b) words substituted by S.I. 2022/1173 art. 22(2)
- Art. 25(6)(b) words substituted by S.I. 2022/1173 art. 22(3)
- Art. 25(8)(a) words substituted by S.I. 2022/1173 art. 22(4)
- Art. 25(9)(b) words substituted by S.I. 2022/1173 art. 22(5)
- Art. 25(10)(c)(d) inserted by S.I. 2022/1173 art. 22(6)