
STATUTORY INSTRUMENTS

1991 No. 2749

HEALTH AND SAFETY

The Simple Pressure Vessels (Safety) Regulations 1991

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THE SIMPLE PRESSURE VESSELS (SAFETY) REGULATIONS 1991

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SCHEDULE 1 — ESSENTIAL SAFETY REQUIREMENTS
PART 1 — MATERIALS

1. Materials must be selected according to the intended use of...

2. Pressurised components
3. Steel vessels
4. Aluminium vessels
5. Welding materials
6. Accessories contributing to the strength of the vessel
7. Non-pressurised components

PART 2 — VESSEL DESIGN

8. The manufacturer must, when designing the vessel, define the use...
9. Wall thickness

Calculation method:

However, where the cylindrical component of the vessel has one...

Experimental method:

PART 3 — MANUFACTURING PROCESSES

10. Vessels must be constructed and checked in accordance with the...
11. Preparation of the component parts
12. Welds on pressurised components

PART 4 — DEFINITIONS AND SYMBOLS

13. Definitions
14. Symbols

SCHEDULE 2 — EC MARK AND INSCRIPTIONS

1. The EC mark, and the other inscriptions specified below, must...
2. The other inscriptions required are— maximum working pressure in bar...
3. If a data plate is used, it must be so...
4. The EC mark on a vessel of any series consists...

SCHEDULE 3 — DESIGN AND MANUFACTURING SCHEDULE

1. The design and manufacturing schedule must contain a description of...
2. In particular it must comprise— (a) a detailed manufacturing drawing...
3. In the case of a schedule relating to two or...
4. In the case of a schedule provided pursuant to regulation...

SCHEDULE 4 — FAMILIES OF VESSELS

Vessels form part of the same family if they differ...

SCHEDULE 5 — ENFORCEMENT

1. Enforcement in Great Britain in relation to vessels for use at work
2. Enforcement in Northern Ireland in relation to vessels for use at work
3. Enforcement in relation to vessels as consumer goods
4. Forfeiture: England and Wales and Northern Ireland
5. Forfeiture: Scotland
6. Duty of enforcement authority to inform Secretary of State of action taken
7. Savings
8. Nothing in these Regulations shall authorise an enforcement authority to...
9. Interpretation

Explanatory Note